



Specification - Synox Pigment

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Product name: Black 4401

General description

Chemical formula:	Synthetic iron oxide Fe ₃ O ₄		
Type:	Black iron oxide pigment		
Colour index:	Pigment black 11 (77499)		
CAS NO.:	1317-61-9	EC NO.:	215-277-5
Form:	Powder		
Hue:	black		

Colour difference in paints :

Mass tone	ΔE _{abL}	max 1.0
Test method:	ISO787/1	
Tint-tone	ΔE _{abL}	max 1.0
Test method:	ISO787/16	

Relative tinting strength (%)	min 95	max 105
Test method:	ISO787/16	

Colour difference in cement :

ΔEc _{mc}	max 1.5	
3%Concentration in cement		
Relative tinting strength (%)	min 95	max 105
3%Concentration in cement		

**Technical data**

Fe ₃ O ₄ content (%)	min 90	
<u>Test method:</u> ISO1248/8		
Moisture (%)	max 1.0	
<u>Test method:</u> ISO787/2		
Water soluble salts (%)	max 0.3	
<u>Test method:</u> ISO787/3		
Sieve residue on 45µm mesh (%)	max 0.5	
<u>Test method:</u> ISO787/7		
pH value	min 5.0	max 8.0
<u>Test method:</u> ISO787/9		
Oil absorption	min 15	max 25
<u>Test method:</u> ISO787/5		
Density (g/cm ³)	approx. 5.0	
<u>Test method:</u> ISO787/10		
Apparent density (g/cm ³)	approx. 1.0	
<u>Test method:</u> ISO787/11		
Particle shape	cubic	
Average particle size (µm)	approx. 0.5	

Package

1MT bag

25 KG bag

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